

CAT[®] 798 AC MINING TRUCK

PROVEN IN THE FIELD

- + Frame design: 18M+ hours
- + C175 engine: 22M+ hours
- + Field validation: 85,000+ hours
- + Highest-hour 798 AC: 19,000+ hours
- + Electric-drive system: 7M+ hours

SUPERIOR SERVICEABILITY

- + Engine walkways
- + Service platforms
- + Modular components
- + Ground-level, grouped service points

HAULS MORE, HAULS FASTER

- + Efficient design delivers higher payload
- + Optimized drive system integration puts more power to the ground

UP TO 18% MORE TORQUE

+ Cat[®] TorqueBoost technology unlocks maximum drivetrain capability for working in the toughest conditions

EXCEPTIONAL CONTROLLABILITY

- + Strong dynamic retarding
- + Robust design empowers operator to use oil-cooled brakes regardless of speed or payload

EASIER MAINTENANCE, LESS OFTEN

- + First overhaul life of 25,000 hours drives lower cost of ownership
- + Engine and dual bearing drive alternator can be serviced separately, eliminating shimming
- + Modular wheel motors and final drives enable service on individual components
- + Sealed and pressurized inverter cabinet requires no cleaning, eliminating recurring maintenance
- + Long-life radial grid with AC motor control and serviceable elements



| Engine | | |
|------------------------------|--------------------------|-----------------------|
| Engine Model | Cat [®] C175-16 | |
| Gross Power - SAE J1995:2014 | 2610 kW | 3,500 hp |
| Net Power - SAE J1349:2011 | 2539 kW | 3,405 hp |
| Rated Speed | 1,800 rpm | |
| Emissions Rating | Fuel Optimized | |
| Bore | 175 mm | 6.9 in |
| Stroke | 220 mm | 8.7 in |
| Displacement | 85 L | 5,187 in ³ |
| | | |

• Net Power advertised is the power available at the flywheel when the engine is equipped with air intake system, exhaust system, and alternator.

• U.S. EPA Tier 4 Final / EU Stage V available for applicable markets.

• Additional fuel optimized selectable power rating: 2312 kW / 3,100 hp

AC Drive System

| - | | | |
|-----------------------|--|--|--|
| Total Reduction Ratio | 35:1 | | |
| Top Speed - Loaded | 64 km/h | 40 mph | |
| Generator/Alternator | , | Cat brushless, engine mounted, dual bearing | |
| Controls | Technology, air | Cat IGBT Inverter Technology, air cooled, pressurized cabinet with filtration | |
| Wheel Motor | Cat high-torque induction, rear mounted | | |
| Cooling System | Cat variable spo hydraulically dr system | | |

| Weights – Approximate | | |
|-----------------------------------|--------------------|--------------------|
| Rated Gross Machine Weight (RGMW) | 623 690 kg | 1,375,000 lb |
| Chassis Weight (CW) | 205 852 kg | 453,826 lb |
| Body Weight (BW) | 38 833 - 43 275 kg | 85,611 - 95,406 lb |
| Nominal Rated Payload (NRP) | 372 tonnes | 410 tons |

Consult your tire manufacturer for maximum tire load

• Chassis weight with full fuel and fluids, standard & mandatory attachments, hoist, body mounting group, rims, and tires.

• Refer to Cat Mining Truck 10/10/20 Overload Policy (AEX00250) for maximum gross machine weight limitations.

Weight Distributions – Approximate

| Front Axle - Empty | 47 % |
|---------------------|------|
| Rear Axle - Empty | 53 % |
| Front Axle - Loaded | 33 % |
| Rear Axle - Loaded | 67 % |

· Weight distributions optimized with Cat body.

Tires & Rims

59/80 R63

44" x 63" Rims

• Quick Change Rims optional.

 Caterpillar recommends the customer evaluate all job conditions and consult tire manufacturer for proper tire selection and TKPH (TMPH) capabilities.

| Braking System | | | |
|---|-------------------------|------------------------|--|
| Service Brakes: Four-Corner, Wet Disc, Oil Cooled, Hydraulically Actuated | | | |
| Front Wet Disc Brake Surface Area | 146 081 cm ² | 22,642 in ² | |
| Rear Wet Disc Brake Surface Area | 211 163 cm ² | 32,730 in ² | |
| Standards (Service and Secondary) | ISO 3450:2011 | | |
| Parking Brake: Four-corner, Multi-disc, Spring applied, Hydraulically Released | | | |
| Load Brake - Rear service brakes | | | |
| Dynamic Retarding Power - Continuous | 4086 kw | 5,480 hp | |
| Anti-Lock Brake System (ABS) ontiona | l with CMD nackag | e | |

Anti-Lock Brake System (ABS) optional with CMD package

798 AC Mining Truck Specifications

Capacity - HE Body - 100% fill factor

| Struck | 129-200 m ³ | 168-261 yd ³ |
|------------------|------------------------|-------------------------|
| Heaped (SAE 2:1) | 218-276 m ³ | 285-361 yd ³ |

· Consult your local Cat dealer for body recommendations.

Body Hoists

| Twin, two-stage hydraulic cylinders with snubbing valve. | | | |
|--|--------------|---------------|--|
| Pump Flow – High Idle | 964 L/min | 257.3 gal/min | |
| Relief Valve Setting – Raise | 20 884 kPa | 3,029 psi | |
| Body Raise Time – High Idle | 21 Seconds | | |
| Body Lower Time – Float | 22 Seconds | | |
| Body Power Down – High Idle | 17.5 Seconds | | |

• Twin, two-stage hydraulic cylinders mounted outside main frame; double-acting cylinders in both stages.

• Power raise in both stages; power down capability in both stages.

• Automatic body-lower modulation reduces impact on frame.

| Cab | |
|---|---------------|
| Air Conditioning (HFC - 134A refrigerant) | 21,600 Btu/hr |
| Heater / Defroster | 24,600 Btu/hr |

• Ambient capabilities down to -15C (5F) for heater/defroster and up to 50C (122F) for air conditioning.

 The operator sound pressure level, 75 dB(A), measured according to ISO 6394:2008 and ISO 6396:2008.

 ROPS (Rollover Protective Structure) meets ISO 3471:2008 for Operator and ISO 13459:2012 for Trainer.

• FOPS (Falling Objects Protective Structure) meets ISO 3449:2005 Level II for Operator and ISO 13459:2012 Level II for Trainer.

Steering

| Steer Angle | 39 degrees | |
|----------------------------------|---------------|----------|
| Turning Diameter (ISO 7457:1997) | 32.4 m | 106.3 ft |
| Steering Standards | ISO 5010:2007 | |

Suspension

Self-contained nitrogen/oil cylinders, pin-to-pin mounting, top & bottom double shear clevis attachments

| Effective Cylinder Stroke - Front | 102.1 mm | 4 in |
|-----------------------------------|------------------|------|
| Effective Cylinder Stroke - Rear | 50.5 mm | 2 in |
| Rear Axle Oscillation | +/- 5.32 degrees | |

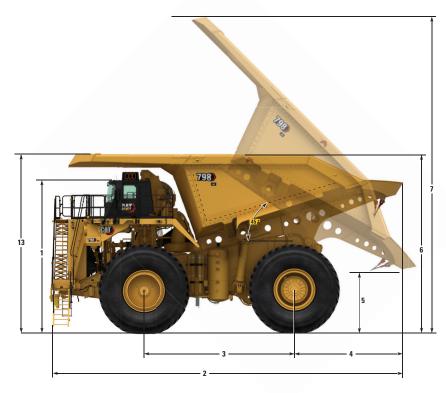
Service Refill Capacities

| 4922 L | 1,300 gal |
|--------|--|
| 4542 L | 1,200 gal |
| 379 L | 100 gal |
| 799 L | 211 gal |
| 310 L | 82 gal |
| 28 L | 7 gal |
| 254 L | 67 gal |
| 1121 L | 296 gal |
| 1458 L | 385 gal |
| 41 kg | 90 lb |
| | 4542 L 379 L 799 L 310 L 28 L 254 L 1121 L 1458 L |

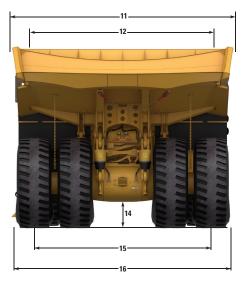
798 AC Mining Truck Specifications

Dimensions

All dimensions are approximate. Shown with 276 m³ (361 yd³) HE Body.





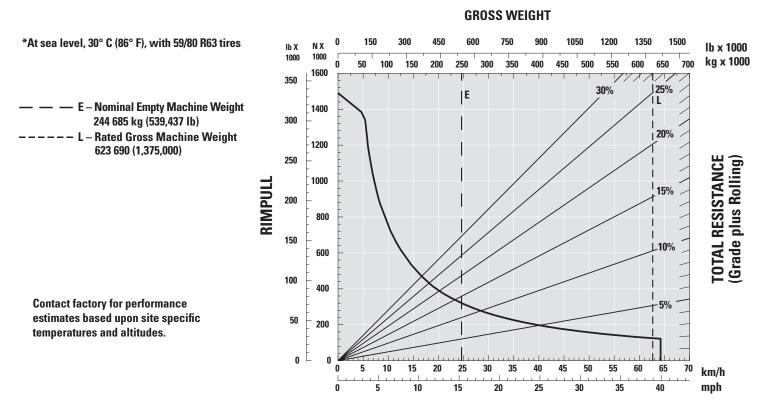


| 1 | Height to Top of ROPS | 6720 mm | 22' 1" |
|----|---|-----------|---------|
| 2 | Overall Length | 15 679 mm | 51' 5" |
| 3 | Wheelbase | 6674 mm | 21' 11" |
| 4 | Rear Axle to Tail | 4898 mm | 16' 1" |
| 5 | Dump Clearance - Empty | 1744 mm | 5' 9" |
| 6 | Loading Height - Empty | 7784 mm | 25' 7" |
| 7 | Overall Height - Body Raised | 14 890 mm | 48' 10" |
| 8 | Centerline Front Tire Width | 7028 mm | 23' 1" |
| 9 | Front Axle Clearance - Loaded | 855 mm | 2' 10" |
| 10 | Overall Canopy Width (with rock deflectors)* | 10 103 mm | 33' 2" |
| 11 | Outside Body/Canopy Width (without rock deflectors) | 9639 mm | 31' 8" |
| 12 | Inside Body Width | 8973 mm | 29' 5" |
| 13 | Front Canopy Height - Empty | 7928 mm | 26' |
| 14 | Rear Axle Clearance - Loaded | 854 mm | 2' 10" |
| 15 | Centerline Rear Dual Tire Width | 5943 mm | 19' 6" |
| 16 | Overall Tire Width - Empty | 9226 mm | 20' 3" |

*Dimension listed includes canopy deflectors (not pictured)

Gradeability/Speed/Rimpull*

To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. Usable rimpull will depend upon traction available and weight on drive wheels.



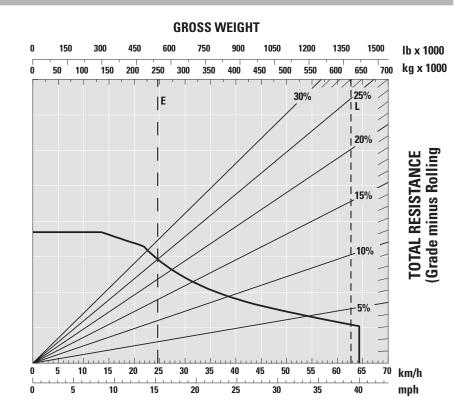
Retarding Performance - Continuous Grade*

To determine retarding performance: Read from gross weight down to the percent effective grade. Effective grade equals % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance.

*At sea level, 30° C (86° F), with 59/80 R63 tires

 E – Nominal Empty Machine Weight 244 685 kg (539,437 lb)
 L – Rated Gross Machine Weight 576 072 kg (1,270,000 lb)

Contact factory for performance estimates based upon site specific temperatures and altitudes.



Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard Optional |
|---|-------------------|
| POWER TRAIN | |
| Cat C175-16 Diesel Engine: | |
| 2610 kW (3,500 hp) Fuel Optimized , U.S. EPA Tier 2 equivalent (available for applicable markets) | \checkmark |
| 2610 kW (3,500 hp) U.S. EPA Tier 4 Final / EU Stage V (available for applicable markets) | \checkmark |
| 2312 kW (3,100 hp) power setting (Fuel optimized / U.S. EPA Tier 2 equiv. engines only) | \checkmark |
| Turbocharging (4) / Aftercooled (ATAAC) | \checkmark |
| Centrifugal oil filter | \checkmark |
| Self-cleaning oil filter | \checkmark |
| Charging Alternator (225 amp), brushless | \checkmark |
| Pre-lubrication/engine | \checkmark |
| Air cleaner with precleaner (4) | \checkmark |
| Multi-point oil pressure sensing | \checkmark |
| Exhaust - Muffler, Right Side Exit | \checkmark |
| Exhaust - Body Heat | ✓ |
| Braking System: | |
| Electric dynamic retarding with blended low speed | \checkmark |
| Oil-cooled, Multi-disc (front and rear) - Service, Parking, Secondary | \checkmark |
| • Load Brake (rear axle only) | \checkmark |
| • Extended Life Brake Disc Material | \checkmark |
| Automatic Retarder Control (ARC) | \checkmark |
| Brake Release Motor (towing) | \checkmark |
| • Brake wear indicators (Front & Rear) | \checkmark |
| Anti-Lock Braking System (with Command for H | auling) 🗸 |
| Cat AC Drivetrain: | |
| AC generator | \checkmark |
| AC induction motors (high-torque) | \checkmark |
| IGBT motor control | \checkmark |
| Radial retarding grid with AC motor control | \checkmark |
| Programmable top speed | \checkmark |
| TorqueBoost technology | ✓ |
| Traction control system | \checkmark |
| Directional Shift Management: | |
| Body-up reverse neutralizer | \checkmark |
| Body-up shift inhibitor | \checkmark |
| Reverse shift inhibitor | \checkmark |
| Neutral coast inhibitor | \checkmark |
| Neutral start inhibitor | \checkmark |
| Additional Features: | |
| Rear axle continuous lubrication and filtration | ✓ |
| Rear axle continuous oil cooling | \checkmark |

| | Standard | Optional |
|--|--------------|--------------|
| OPERATION & CONTROLS | | |
| Integrated ROPS/FOPS cab, insulated/sound suppressed | \checkmark | |
| Seat, operator, air suspension, adjustable, heated/cooled | \checkmark | |
| Seatbelt, operator, three point | \checkmark | |
| Seat, trainer, air suspension, adjustable | \checkmark | |
| Seatbelt, trainer, two point | \checkmark | |
| Steering wheel, tilt, telescopic, horn | \checkmark | |
| Horn, electric | \checkmark | |
| Directional shift lever | \checkmark | |
| Single Pedal Retarding & oil-cooled brake control | \checkmark | |
| Automatic Retard Control (ARC) toggle switch | \checkmark | |
| Load brake switch | ✓ | |
| Windshield with tinted/safety glass | ✓ | |
| Window, electric powered, operator/passenger | ✓ | |
| Windshield Wipers (2), intermittent control and washer | \checkmark | |
| Visor (2) | \checkmark | |
| Storage rear of seats | \checkmark | |
| Cup holder (2) | \checkmark | |
| Dome courtesy light | \checkmark | |
| Entertainment radio ready with speakers and wiring harnesses | \checkmark | |
| Converter, 12V | ~ | |
| 12V DC power supply (1) | ~ | |
| Throttle lock | | \checkmark |
| Timer, engine shutdown | | ✓ |
| Mirrors, standard (Left-Flat, Right-Convex) | ✓ | |
| Heated mirrors (Left and Right) | | ✓ |
| Fixed access ladder, left hand ground access | ✓ | |
| Powered access ladder, left hand ground access | | \checkmark |
| HVAC: | | |
| Pressurized, filtered environment | ✓ | |
| Air conditioner | ~ | |
| Heater/defroster | \checkmark | |
| Metric or English gauges: | | |
| Speedometer | | |
| Tachometer | v | |
| Electric hour meter | ✓ | |
| Fuel level | | |
| DEF level (U.S. EPA Tier 4 Final / EU Stage V engines only) | ✓ | |
| Hydraulic oil temperature | ✓ | |
| Engine coolant temperature | \checkmark | |

Standard Optional

Standard and Optional Equipment (continued)

Front bumper single-point center tow

Wheel chocks (ANSI and ISO) 44 x 63 rims, six position (6)

44 x 63 rims, quick change

(2 quick change, 4 standard)

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard Optional | |
|---|-------------------|---|
| Service & Information: | | Fueling: |
| Diagnostic connection port | \checkmark | • 4922 L (1,300 gal) fuel tank (Fuel c |
| Electric engine control fault indicator | \checkmark | engines only) |
| Alarm, Park brake / open operator door | \checkmark | • 4543 L (1,200 gal) fuel tank (U.S. E |
| Third party telematics port | \checkmark | Final / EU Stage V engines only) • 379 L (100 gallon) DEF tank (U.S. E |
| VIMS message center advisor | \checkmark | Final / EU Stage V engines only) |
| Language monitors – English, Spanish, Italian, Port | uguese, Dutch, | Fuel filter with water separator |
| Norwegian, Swedish, Estonian, Latin, Lithuanian, S | | • 210 GPM Fast fill fuel system (Left a |
| Greek, Romanian, Russian, Polish, Czech, Hungaria Finnish, Danish, Thai, Indonesian, Vietnam, Malays | | • 300 GPM Fast fill fuel system (Left |
| Thinish, Danish, Thai, Indonesian, Vietnam, Malays | ian, chinese | Service: |
| ECTRICAL | | • Engine service platforms (2) |
| Audible Alarm, backup | \checkmark | Inverter platform (rear access) |
| Electrical system, 24V with fuses and breakers | \checkmark | ANSI or ISO service instructions |
| Satteries, 12V (8) 90 amp hour | \checkmark | • S·O·S [™] sample points (hydraulic |
| Ground level Battery charge receptacle | \checkmark | coolant, engine oil) |
| Lighting, signals/service: | | Service Center, fast-fill |
| Headlights (4 low beam, 4 high beam), LED | \checkmark | Ground level machine lockout (ba |
| Backup and marker/hazard, LED | \checkmark | Ground level engine shut-down |
| Directional signals (front and rear), LED | \checkmark | • Drivetrain lockout |
| Front stair access/service deck, LED | \checkmark | • Engine start lockout |
| Stop/tail lights, LED | \checkmark | Auxiliary "buddy" dumping quick |
| Engine compartment, LED | \checkmark | Auxiliary steering quick connect |
| Inverter energy warning lights, LED | \checkmark | |
| • Fog lights, LED | \checkmark | ANTIFREEZE |
| Work lights, LED | \checkmark | Cat® Extended Life Coolant (ELC) protects t |
| Side profile lights, LED | ✓ | Antifreeze/coolant protects to –50° C |
| • Dump body marker/stop lights, LED | ✓ | |
| Retarding indicator light, multi-color, cab exterior | ✓ | CAT TECHNOLOGY PRODUCTS |
| Payload indicator, red/green | ✓ | Cat [®] MineStar [™] Detect (Radar and Ca |
| Payload, digital display | | Cat [®] MineStar™ Detect (Camera Onl Product Link™ Elite (Cellular) |
| | | |
| DDITIONAL FEATURES & EQUIPMENT | | Product Link™ Elite (Satellite) |
| Accumulators (Steering & Brake) – Australian | \checkmark | Cat [®] MineStar™ Health |
| and Canadian certified | | Cat [®] MineStar™ Fleet |
| Automatic lubrication system | \checkmark | Cat® MineStar™ Terrain |
| Rotating component guards | \checkmark | Cat [®] MineStar™ Command-Ready |
| Mud Flaps | \checkmark | Cat® MineStar™ Command |
| Portable fire extinguisher | \checkmark | Cat® Trolley Assist Attachment |
| Tow hooks and pins (front) | \checkmark | DUMP BODY |
| Tow pin (rear) (empty truck only) | \checkmark | High Efficiency (HE) body, 218-276 m ³ |
| | | |

| ruenny. | | |
|---|--------------|--------------|
| 4922 L (1,300 gal) fuel tank (Fuel optimized engines only) | \checkmark | |
| • 4543 L (1,200 gal) fuel tank (U.S. EPA Tier 4 Final / EU Stage V engines only) | ✓ | |
| • 379 L (100 gallon) DEF tank (U.S. EPA Tier 4 | | |
| Final / EU Stage V engines only) | • | |
| Fuel filter with water separator | \checkmark | |
| • 210 GPM Fast fill fuel system (Left and Right) | \checkmark | |
| • 300 GPM Fast fill fuel system (Left and Right) | | ✓ |
| Service: | | |
| Engine service platforms (2) | \checkmark | |
| Inverter platform (rear access) | | ✓ |
| ANSI or ISO service instructions | \checkmark | |
| S·O·S[™] sample points (hydraulic oil, engine coolant, engine oil) | ~ | |
| Service Center, fast-fill | | \checkmark |
| Ground level machine lockout (battery) | \checkmark | |
| Ground level engine shut-down | \checkmark | |
| • Drivetrain lockout | \checkmark | |
| Engine start lockout | \checkmark | |
| Auxiliary "buddy" dumping quick connect | \checkmark | |
| Auxiliary steering quick connect (towing) | √ | |
| NTIFREEZE | | |
| Cat® Extended Life Coolant (ELC) protects to –35°C (–30° F) | \checkmark | |
| Antifreeze/coolant protects to –50° C (–58° F) | | \checkmark |
| AT TECHNOLOGY PRODUCTS | | |
| Cat [®] MineStar™ Detect (Radar and Camera) System | \checkmark | |
| Cat® MineStar™ Detect (Camera Only) System | | ✓ |
| Product Link™ Elite (Cellular) | \checkmark | |
| Product Link™ Elite (Satellite) | | ✓ |
| Cat® MineStar™ Health | | ✓ |
| Cat® MineStar™ Fleet | | \checkmark |
| Cat® MineStar™ Terrain | | \checkmark |
| Cat® MineStar™ Command-Ready | | \checkmark |
| Cat® MineStar™ Command | | \checkmark |
| Cat® Trolley Assist Attachment | | \checkmark |
| UMP BODY | | |
| High Efficiency (HE) body, 218-276 m³ (285-361 yd³) | \checkmark | |
| HE Body Mounting Group | \checkmark | |
| HE rock box liner | | \checkmark |
| HE canopy rock deflectors | | \checkmark |
| HE rear tire rock deflectors | | \checkmark |
| HE impact liner | | \checkmark |
| Rock ejectors (chain) | \checkmark | |
| | | |

✓ ✓

√

√

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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